Purchase Order Receipt Listing

Wednesday, September 25, 2013 7:44:07 AM

All amounts are calculated in domestic currency.

All Vendors PO ID po21317 Receipt Dates from 9/25/2013 to 9/25/2013 All Line Item Types All Item ID/GL/WOs All Rec. Employees All Currencies Grouped by Vendor ID

	Book Amt	\$145.78		\$294.41	\$966.66		\$759.00		\$1,576.55		\$4,013.98		
	MRB Qty/ MRB Reject Qty	0	0	00	0	0	; <b>0</b>	0	0 , ,	0 .	0	0	
	Inspected Qty/ Rejected Qty (PO U/M)	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	00000	0.0000	0.000	0.0000	0.000	
-	Cost Per Unit/ Recv Value	\$12.15	\$145.78	\$1.53	\$40.14	\$96.66	\$94.88	\$759.00	\$26.18	\$1,576.55	\$166.07	\$4,013.98	8 10
	Recv C Qty (PO U/M)	12:0000		192.0000	24.0800		\$ 0000.8		60.2100		24.1700		Jo 8 B J
	Required Date Recv Required Qty Date/ Recv Emp	9/18/2013 9/25/2013	1.0000 DESJ02	9/18/2013 9/25/2013 192.0000 DESJ02	9/18/2013 9/25/2013	24.0833 DESJ02	9/18/2013 9/25/2013	8.0000 DESJ02	9/18/2013 9/25/2013	60.2080 DESJ02	9/18/2013 9/25/2013	24.1667 DESJ02	
	PO U/M / Stock U/M	OP001 Thyssenkrupp Materials CA Ltd M6061T6B2.000X02. f	250 6061-T6 Bar 2.00 × f 2.25	m126981 M6061T6S.040 sf 6061-T6.040 Sheet sf	M7075T6B1.750X04. f	7075-T6 BAR 1.750" f	m120201 M7075T6B4.000X4.5 f	7075-T6 BAR 4.000' f X.4.500" m126981	M7075T6B5.000X1.0 f	7075-T6 BAR 5.000" f X.1.000" m126981	M7075T6B6.000X6.0 f 00	7075-T6 BAR 6.000' f X 6.000" (order in hillers)	981 ************************************
	Line Project ID Reference/ Nbr/ Description Insp Cert Std Req	VC-C	250 No 6061- 2.25	m126981 6 M6061T6 No 6061-T6	7 M707	No 7075-T61 X 4.500"	M7075T6	No 7075-T6 E X 4.500" m126981	0 M707	No 7075-T6   X 1.000" m126981	10 M70 00	No 7075-TC X 6.000 X hillets)	m126981
	Purchase I Order ID/ N Curr Type I	VendorID\Vendor Name PO21317 4	CAD										

320.4600 0.0000 0.0000

Total Received Quantity:
Total Qty to Inspect (PO U/M):
Total Reject Quantity:
Total Receipt Value:
Total Balance Due Quantity:

Book Amt

Cost Per Unit/ Inspected Qty/ MRB Qty/
Recv Value Rejected Qty MRB Reject
(PO U/M) Qty

Recv Qty (PO U/M)

Recv Date/ Recv Emp

Required Date Required Qty

PO U/M / Stock U/M

Project ID Reference/ Description/ Cert Std

Line Nbr/ Insp Req

Purchase Order ID/ Curr Type \$7,756.39

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	ate: 13/5/JE upplier: 14/966	Yenh	Satci Dart	, ,	126981	
Packing Slip: Invoice: Receipt:	Yes No Yes No Cash Cr	Z W S	elease Note A /aybill Attache hipment Com C6 Inspection /ork Order	ed: Ye plete: Ye		
Discrepancies						
Part Number	Description	antity dered	Quantity Received	Quantity Returned	Quantity Short	Comments
			·			
Production/Ad Date Received/Cos	15/1/20	Initials	of receiver	(if shipment	OK) Level	

BILL OF LADING No: PEC 842293 Ship Date 23Sep13 at 16:24 From PFW THYSSENKRUPP MATERIALS NA Probill VIM TRANSFER 2821 LANGSTAFF ROAD CONCORD, ONTARIO L4K 5C6 Tel: 905 669 9444 Fax: 905-738-9033 FOB CONCORD Frt PREPAID Route 0- 0 Manifest Vhcle Trailer Slp STAN IVERS (905-532-1350) Sold To: (20115) Ship To: (
DART AEROSPACE DART AEROSPACE 1270 ABERDEEN ST 1270 ABERDEEN ST HAWKESBURY, ON K6A 1K7 HAWKESBURY, ON K6A 1K7 Tel: 613-632-9577 Fax: 613-632-1053 BILL OF LADING 1) Our Order PEC-605632- 1 Your PO # 21317 ALUMINUM FLAT BAR 6061-T6511 2.00" x 2.25" X 144.0000" Heat Number Tag No Quantity 201317570 219541 12 FT 2) Our Order PEC-605632- 2 Your PO # 21317 ALUMINUM SHEET 6061 T6 .0400 Nom X 48.0000" X 144.0000"

Heat Number Tag No Quantity PCS Wt LBS
636516A7 219542 192.00 SFT 408 3) Our Order PEC-605632- 3 Your PO # 21317 Part # QQ-A- 250/12 PLATE Rel # ALUMINUM PLATE 7075-T651 1.750" THICK X 4.5000" X 144.5000"

Heat Number Tag No Quantity PC
422831 219543 9.03 SFT PC\$ AZ 4) Our Order PEC-605632- 4 Your PO # 21317 Part # QQ-A- 250/12 PLATE Rel # ALUMINUM PLATE 7075-T651
4.00" THICK X 4.5000" X 96.0000"

Heat Number Tag No Quantity
438561 219544 3.00 SFT 3.00 SFT 5) Our Order PEC-605632- 5 Your PO # 21317 Part # QQ-A- 250/12 PLATE Rel # ALUMINUM PLATE 7075-T651 1.00" THICK X 5.0000" X 144.5000" Page: 1 ....Continued TOUTES: ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE RAPPORTÉES IMMÉDIATEMENT. ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY. RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT. MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER RECUEN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

O/OST# 1017327981 TQ001 TPS/GST TVH/HST # 140223934 RT0001

BILL OF LADING No: PEC 842293 Ship From: Ship Date 23Sep13 at 16:24 From PFW THYSSENKRUPP MATERIALS NA Probill 2821 LANGSTAFF ROAD Via VIM TRANSFER CONCORD, ONTARIO L4K 5C6 FOB CONCORD Tel: 905 669 9444 Fax: 905-738-9033 PREPAID . Frt Route 0- 0 Manifest Vhcle Trailer Slp STAN IVERS (905-532-1350) Ship To: Sold To: (20115) DART AEROSPACE DART AEROSPACE віьь O F LADING Quantity PCS 25.09 SFT 5 / Heat Number Tag No Wt LBS 219545 717842 5 / 6) Our Order PEC-605632- 6 Your PO # 21317 ALUMINUM PLATE 7075-T651 6.00" THICK X 6.0000" X 7.2500" Heat Number Tag No 718076 219546 **PCS** Quantity Wt LBS 718076 12.08 SFT 40 1113 PCS Tags LBS TOTAL: 53 6 2104 ADD ON TO 605548 SUR-CHARGE ADDED MILL TEST REPORTS, PACKING SLIPS ARE TO SENT WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR WITE ASSESSED TO SHIPPING. The stroyed here ATTN: CHANTAL/LINDA Define the supplement results to the \*\* ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER \*\* or - Alta-Balan ava ett i bil da ett \*\* REFERENCED ON IT \*\* No. Grand American Conference TOTAL (1-6) 1 BAR, 2 SKIDS, 3 BDLS GW. 2350 LBS \*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA CONCORD, ONT.\* \*\*\* 9:00 AM TO 4:00 PM \*\*\* \*\*\*\* TEL. 800-926-2600 \*\*\*\* \*\*\*\*\*\*\*\*\*\*\*\*\*\*\*\*\*\* WE STOCK STAINLESS STEEL PLEASE LET US QUOTE YOUR NEXT REQUIREMENT \*\*\*\*\*\*\*\*\*\*\*\*\*\*\*\* \*\*\*PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE ADDED TO EVERY ORDER. \*\*\* Page: 2 .... Last

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE RAPPORTÉES IMMÉDIATEMENT. ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NÚMBER



SERVICE CENTER METALS Prince George, VA 23875 5850 Quality Way

# **CERTIFIED INSPECTION REPORT AND TEST RESULTS** FOR EXTRUDED PRODUCTS

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) )	5	SCRR 2 000v2 250	AI RECOGS77	Sodo	SGIDS	Quantity Certified
SPECIFICATIO		DESCRIPTION	CUSTOMER PART NUMBER	3	000	
AMS-QQA	Ellis Williams	6061-T6511	5400194524		s, Inc.	per & Brass Sale
SPECIEICATIO	SALESPERSON	ALLOY) TEMPER	CUSTOMER PO ALLOY / TEMPER	!	-	SHIP TO
ASTM-B2	8/29/2013	RB0404	200492		s, Inc.	Copper & Brass Sales, Inc.
CER	DATE OF SHIPMENT	DIE NUMBER	MANIFEST NUMBER			BILL TO

SCM extrusions are manufactured in the USA revision, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description, and that samples representative of the material met the composition limits and had the mechanical properties shown. **We hereby certify** that the material covered by this report has been inspected in accordance with the most recent certification

est Date

Oltimate Tensile Strength (KSI)

(KSI)

Elongation Percent

8/24/13

47.90

max 47.90

min 46.30

46.30

m m 17.40

max 17.40

∄.

Mecnanicai Properties

Tests

Lot No.

201317570

Items produced and certified as 6061-T6511 21-13 StencilCont **\-200/8 - 1997** 1/65/EU Compliant

also meet the requirements of 6061-T6

13/09/28

ThyssenKrupp Materials From:

Melt Source:

THYSSENKRUPP MATERIALS NA 2402698178 Cust. ECAD Del.:

CstAr Wgt.: 63.974 LB

Print Date: 8/29/2013

Rev. 9/23/11 - UMS

080532

6061

0.74

0.34

0.30

ට.12

0.88

0.08

0.10

0.02

97.42

0.05

0.15

United States of America

Calvin J. Wiggins, Director of Quality & Technical Services

Cast Number

Alloy

<u>|S</u>

Fe

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Zn

₽

Each

Total

Others

Chemical Composition for Aluminum Alloy 6061

CstOr 251921 Date 09/13/2013 June Bunbeth

OUR ORDER NUMBER

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N

184248







http://Online.KaiserAluminum.com

Kaiser Aluminum Trentwood Works Spokane, WA 99215-5108 (800) 367-2586

CUSTOMER PO NUMBEI	₹:	WORK PACKAGE:	CUSTOMER	PART NUMBER:	PRO	DUCT DESCRIPTION:	***************************************
5400182101-20			ALFLR01	644	НТ	Flat Sheet	
KAISER ORDER NUMBE	R: LINE ITEM	: SHI	P DATE:	ALLOY:		CLAD:	TEMPER:
1153837	2	07	/03/2013	6061		BARE	Т6
WEIGHT SHIPPED:	QUANTITY	/: B/L	NUMBER:	GAUGE:	·	WIDTH:	LENGTH:
12764 LB	493 PC	S EST. 20	42987	0.0400 IN		48.000 IN	144.000 IN
SHIP TO:				SOLD TO:			
COPPER & BRAS 905 CARLOW DR UNIT D BOLINGBROOK,	IVE			COPPER & ATTN: ACC P.O. Box 51 SOUTHFIEL	OUNT 16	S PAYABLE	

MHU 1689908: LOT 636516A7: 146 pieces MHU 1689909: LOT 636516A7: 146 pieces MHU 1689952: LOT 619986A3: 55 pieces MHU 1689953: LOT 619986A3: 72 pieces

LOT 636516A7: 74 pieces

ml 13/09/28

# Certified Specifications

AMS 4027/RevN ASME SB 209/Rev2004 ASTM B 209/Rev10 CMMP 019/RevD CMMP 025/RevU

Test Results: Test Code: 1511

LOT: 619986A3 CAST: 016 DROP: 53 INGOT: 1 Melted in USA

(ASTM E8/B557)

(EN 2002-1)

Tensile: Temper

Т6

Dir/#Tests

LT / 02 (Min:Max) 46.9 : 46.9

CR

ZN

39.4 : 39.7

Ultimate KSI (MPA) Yield KSI (MPA) Elongation % 13.3 : 13.7

(323 : 323)(272 : 274)

ΤI

(ASTM E1251)

Chemistry:

SI

FECU MN MG

0.72 0.5 0.31 0.07 1.1 0.20 0.10

LOT: 636516A7 CAST: 109 DROP: 18 INGOT: 2

Melted in USA (ASTM E8/B557) (EN 2002-1)

Tensile: Temper

Dir/#Tests LT / 02 (Min:Max)

47.5 : 47.9

Ultimate KSI (MPA) Yield KSI (MPA) Elongation % 40.6 : 40.9

٧.

0.02 0.01 0.00

12.9 : 13.9

ZR

(328 : 330)

(280 : 282)

(ASTM E1251)

Chemistry:

SI FECÜ

MN MG ÇR ZN0.74 0.5 0.29 0.07 1.0 0.19 0.11 0.02 0.01 0.00 TOT

ΤI V

0.04

Plant Serial: 4302481

Kaiser Order Number: 1153837

Page 1 of 2

Line Item: 2

From: ThyssenKrupp Materials NA

Cust. THYSSENKRUPP MATERIALS NA - ECAD

Del.: 2402698994

CstAr Wgt.: 108.380 LB CstOr 251921

Date 09/14/2013





http://Online.KaiserAluminum.com

Kaiser Aluminum Trentwood Works Spokane, WA 99215-5108 (800) 367-2586

Chemistry: OTHER ŞI F'ECU MN MG CR ZN Τ1 ZR 6061 MIN 0.40 0.0 0.15 0.00 0.8 0.04 0.00 0.00 0.00 0.00 MAX 0.05 0.40 1.2 0.35 0.25 0.15 0.05 0.05 TOT 0.15 XAM 0.7 0.15

Aluminum Remainder

### Miscellaneous Notes

6061 sheet or plate certified to AMS 4025, AMS 4026, or AMS 4027 also meets applicable requirements of AMS-QQ-A-250/11, Rev. A.

### CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC (Kaiser) hereby certifies that metal shipped under this order was Melted in the United States of America or a qualifying country per DFARS 225.872-1(a), was manufactured in the United States of America, and meets the requirements of DFARS 252.225 for comestic content. This material has been inspected, tested and found in conformance with the requirements of the applicable specifications as indicated herein. For materialthicknesses outside specification limits, mechanical properties are as shown herein and chemical composition meets specification requirements. All metal which is solution heat treated complies with AMS 2772. Any warranty is limited to that shown or Kaisen's standard general terms and conditions of sale. Test reports are or file, subject to examination. Test reports shall not be reproduced except in full, without the written approval of Kaiser Aluminum Fabricated Products, LLC laboratory. The recording of false, fictitious or fraudulent statements or entries on the certificate may be punished as a felony underfederal law. ISO-9001:2000 certified.

JAMES HEMENWAY, LABORATORIES SUPERVISOR

Plant Serial: 4302481

Kaiser Order Number: 1153837

Line Item: 2

From: ThyssenKrupp Materials NA

Cust. THYSSENKRUPP MATERIALS NA - ECAD Del.: 2402698994

CstAr CstOr 251921

Date 09/14/2013

Wgt.: 108.380 LB

Page 2 of 2

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Constellium Rolled Products Ravenswood, LLC

5 H - P + C

COPPER & BRASS SALES 1015 SAINT JEROME STREET MISHAWAKA IN

46544

COPPER & BRASS SALES P.O. BOX 5116 SOUTHFIELD MI

48086

A CONTROL OF THE PROPERTY OF T				CONTRACT.	
COPPER&BR	R02901	4075 IN	CLUSION	SERIAL#	: 20130701R02901 PAGE 1 OF 3
CUSTOMER PURCHASE C	ORDER NO. & ITEM		Constellium ORDI	ER NO.	
5400182030	PER&BR R02901 4075 INCLUSION SERIAL#: 20130701R02901 PAGE 1 OF  MER PURCHASE ORDER NO. & ITEM  D0182030				
ALLOY (	CLAD. TEMPER	GAUGE	WIDTH	LENGTH	
7075	00 T651	1.78000	60.50	144.500	
ITEM ORDERED	Name of the last o	<u> </u>			specifications as indicated herein. Any warranty is limited
MOLD PLATE	-DIST GE				to that shown on Constellium Rolled Products' standard
		MTII			
CUSTOMER SPECIFICATION	ON	NA LA		<del></del>	· · · · · · · · · · · · · · · · · · ·
AMS-00-A-2	250/12				Ht 2 South, Century Road
PART NUMBER		B/L NUMBER		DATE SHIPPED	P.O. BOY 88
ALFLR00996		R029	00	07/01/13	PIJEM
WEIGHT SHIPPED	NO. OF PIECES	GOVT. CONTRAC	T NO.		1) ouncy J. Pelly
9,915	3	6			Rodney J. Felty - Laboratory Manager
			***************	<u></u>	

LOT NUMBER	TEST DIRECTION	NO, OF TESTS	ULTIMAT	E STRENGȚI	t K.S.L	YIELC	STRENG	TH K.S.I.		ELO	IGATION	%		COND	% I <i>A</i>	cs
NUMBER	DIRECTION	IESIS	MIN.		MAX.	MIN.		MAX.		MIN.		MAX.	1	1IN	MAX	
422831	LT	2	**** T 78.3		79.8	67.4		69.1	**	** 13.0		14.5				
All n	ateria	ıl co	ntaine	d in	lot 4	22831	was	cast	and	man	ufac	ture	d ir	n the	USA	١.
422841	LT	2	80.1	. 8	30.4	69.0		69.0		14.0		14.0				
All n	ateria	1 c	ntaine	d in	1ot 4	22841	was	cast	and	d man	ufac	ture	d ir	n the	USA	۲.
ALL L	OTS ON	THI	S CERT	IFICA	TION	ALSO C	ONF	ORM T	0 1	IE FOI	LLOW	ING	REQU	JIREM	ENTS	· }
		AST	M B209	-10,A	MS 40	45K 9/28	D								- transfer in the second secon	
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ALLOY	SILICON		IRON	COPPE		ANGANESE	<del> </del>	NESIUM	CHRO		ZIN	<del></del>		NIUM	OTHE	
	MIN. MA		N. MAX.		MAX. MI	N. MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	EACH MAX.	MA
SEE AC		7112111		FII 031	, 1011											
						ALUI	AINUM RI	MAINDER							. ·	

From: ThyssenKrupp Materials NA

Cust. THYSSENKRUPP MATERIALS NA - ECAD

Del.: 2402702509

CstAr

CstOr 251921

Wgt.: 248.000 LB

Date 09/18/2013

John R. Jambeth





Constellium Rolled Products Ravenswood, LLC

COI 101 MIS

COPPER & BRASS SALES 1015 SAINT JEROME STREET MISHAWAKA IN

46544



COPPER & BRASS SALES P.O. BOX 5116 SOUTHFIELD MI

48086

Interior d					- ENGINEERING		
COPPER&I	BR F	02901	4075	INCLUSIO	N SE	RIAL#:	: 20130701R02901 PAGE 2 OF 3
CUSTOMER PURCH	ASE ORDER	NO. & ITEM		Constellium (	ORDER NO.		CERTIFICATION
54001820	030			110-5	513141		
ALLOY	CLAD.	TEMPER	GAUGE	WIDTH	LEN	GTH	"Constellium Rolled Products, hereby certifies that metal shipped under this order has been inspected and found in
7075	00	T651	1,780	00 60.5	500 144	.500	conformance with the requirements of the applicable
ITEM ORDERED							specifications as indicated herein. Any warranty is limited
MOLD PLA	ATE-DI	ST GE					to that shown on Constellium Rolled Products' standard
SPEC PL	ATE, S	AWED	MILL	. •			General Terms and Conditions of Sales. Test reports are on file, subject to examination."
CUSTOMER SPECIF	ICATION	***************************************					·
AMS-QQ-	A-250/	12				1	Constellium Rolled Products Ravenswood, LLC Rt 2 South, Century Road
PART NUMBER			B/L NUMBER		DATE SH	IPPED	P.O. BOX 68  RAVENSWOOD, WV 26164 USA
ALFLROOS	996		RO	2900	07/0	/13	DITEM
WEIGHT SHIPPED	NO.	OF PIECES	GOVT, CON	TRACT NO.			1) odney J. Pelly
9,9	915		6			1	Rodney J. Felty - Laboratory Manager
				······································	· · · · · · · · · · · · · · · · · · ·		

LOT NUMBER	TEST DIRECTION	NO. OF TESTS	ULTIMATE ST	RENGTH K.S.I.	YIELD	STRENOTH K.S.I.		ELONGATION	ÓN %	COND	% IACS
NUMBER	DIRECTION	IESIS	MIN.	MAX.	MIN.	MAX.	М	IN.	MAX.	MIN	MAX
422831 422841	CR= OTHE C SI= CR=	0.20 RS-E 0.05 0.20	FE= ZN= ACH: .0! FE= ZN=	0.09 5.66 MAX. 01 0.09 5.66 MAX. 01	MICAL  CU= 1.  TI= 0.  HERS T  CU= 1.  TI= 0.  HERS T	COMPOSIT 52 MN 03 ZR 0TAL: .1 52 MN 03 ZR	ION = 0.01 = 0.01 5 MAX. = 0.01 = 0.01	AL R	IG= 2.45		MAX
C ALLOY -	SILICON	X. MI	IRON		ANGANESE	MAGNESIUM	CHROMIUM		·	TANIUM	OTHERS
			CAL COMF		N. MAX.	MIN. MAX.	MIN. MA	X. MIN.	MAX. MIN	MAX.	EACH TOT,

From: ThyssenKrupp Materials NA

Cust. THYSSENKRUPP MATERIALS NA - ECAD

Del.: 2402702509

CstAr

CstOr 251921

Wgt.: 248.000 LB Date 09/18/2013

John R. Jambeth





INCLUSION S
Constellium ORDER NO

110-513141 WIDTH LE

60,500

# CERTIFIED TEST REPORT

Constellium Rolled Products Ravenswood, LLC

CERTIFICATION

"Constellium Rolled Products, hereby certifies that metal

shipped under this order has been inspected and found in

conformance with the requirements of the applicable

specifications as indicated herein. Any warranty is limited

John Bunbeth



7075

TEM ORDERED

P-860-155D (06/11)

Wgt.: 248.000 LB

CstAr

From: ThyssenKrupp Materials NA

Cust. THYSSENKRUPP MATERIALS NA - ECAD

COPPER & BRASS SALES 1015 SAINT JEROME STREET MISHAWAKA IN

R02901 4075

GAUGE

1.78000

TEMPER

T651

46544

COPPER&BR R0290
CUSTOMER PURCHASE ORDER NO. & ITEM

00

5400182030

÷ }

LENGTH

144.500

COPPER & BRASS SALES P.O. BOX 5116 SOUTHFIELD MI

48086

SERIAL#: 20130701R02901

	LATE-D				٠.				to	that	t shown on al Terms ar	Const	ellium Ro	illed P	roducts'	standa	rd
SPEC P	LATE, S	SAWEL	<u>) MI</u>	<u>LL</u>							subject to			Gales.	Lear Let	ionis ai	16
	- · · · - · · · · · · · · · · · · · · ·									(	Constelliun	n Rolle	d Produc	ts Ra	venswoo	d, LLC	:
AMS - QQ	-A-25U/	/12	TB/L NUM	BER			DATES	HIPPED				At 2 S	outh, Cer 2.0. BOX WOOD, W	ntury i 68	Road		
ALFLRO	000				2000				.	•	75 RA	VENS	WOOD, W	/V 261	64 USA		
WEIGHT SHIPPEL		OF PIECE	i ligo		2900 FRACT NO.		07/0	1/13	5		Kodo	we e	1/2	M.	-		
	.915		6						-		Rodney J. Fo	eli Lab	oratory Mana	as 7			
	,,,,,	·····	0	·					!		· · · · · · · · · · · · · · · · · · ·	/		<u>V_</u>			
LOT	TEGT	NO. OF	ULTIMATE	STRENG	THKSI	T	VIEI D ST	RENGTH	K G I		ELO	NGATIO	Lor	-17	SOUD	0, T	• ~ ~ ]
LOT NUMBER	TEST DIRECTION	TESTS	MIN.		MAX.	+ -	MIN.	The state of the	MAX.		MIN.	NGATIO	MAX.				ACS
				_		1	11104.		WAA.		min		MAX.	<u> </u> [	AIN	MA:	<u> </u>
THIS	TEST RE	PORT	SHALL	NOT	RF R	PRC	DHCE	n E	(CED.	- ↓	in Circ		ITTUNI		THE W	<b>D</b> T T	Ť EM
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THE R	ECORDI	G OF	FALSE	. FI	CTITI	dus .	OR	FRAI	IDIII	FNI	TATE	EMEN	JTC DE		JTD TË	6 01	.
THE C	ERTIFIC	ATE	MAY BE	PUN	ISHED	AS	A FF	ION	/ IIN	DE	FEDE	RAI	IAW	` "	41KIE	יט	`
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CHEMI	STRIES:	REPO	RTED I	N PE	RCENT	AGE	BY W	EIGH	IT.								
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Del.: 2402702509

CstOr 251921

Date 09/18/2013





Constellium Rolled Products Ravenswood, LLC

COPPER & BRASS SALES 1015 SAINT JEROME STREET MISHAWAKA IN 46544

144.500

DATE SHIPPED

08/21/13

COPPER & BRASS SALES P.O. BOX 5116 SOUTHFIELD MI

48086

COPPER&BR

5400189756

ALLOY

7075

ITEM ORDERED

CUSTOMER PURCHASE ORDER NO. & ITEM

MOLD PLATE-DIST GE

SPEC PLATE, SAWED

T84302 1800

TEMPER

T651

INCLUSION

WIDTH

GAUGE

MILL

4.03000

Constellium ORDER NO.

60.500

110-513231

SERIAL#: 20130820T84302 PAGE

CERTIFICATION

"Constellium Rolled Products, hereby certifies that metal shipped under this order has been inspected and found in conformance with the requirements of the applicable specifications as indicated herein. Any warranty is limited to that shown on Constellium Rolled Products' standard General Terms and Conditions of Sales. Test reports are on file, subject to examination."

Constellium Rolled Products Ravenswood, LLC Rt 2 South, Century Road P.O. BOX 68 RAVENSWOOD, WV 26164 USA

CUSTOMER SPECIFICATION AMS-QQ-A-250/12

PART NUMBER B/L NUMBER ALFLR00369

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T84300 WEIGHT SHIPPED NO. OF PIECES GOVT. CONTRACT NO.

3 11,205

LOT	TEST	NO. OF	ULTIMATE	STITLE	vajin k.o.i.		TIELD.	STRENG	I I'I N.O.I.		===	NGATION	1 70		COND		ACS
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P-860-155D (06/11)

Wgt.: 184.000 LB

From: ThyssenKrupp Materials NA

Cust. THYSSENKRUPP MATERIALS NA - ECAD Del.: 2402702497

CstAr

CstOr 251921

Date 09/19/2013

John Bunboth



46544

CUSTOMER PURCHASE ORDER NO. & ITEM



# CERTIFIED TEST REPORT

Constellium Rolled Products Ravenswood, LLC

COPPER & BRASS SALES 1015 SAINT JEROME STREET MISHAWAKA IN

COPPER & BRASS SALES P.O. BOX 5116 SOUTHFIELD MI

48086

COPPER&BR

WEIGHT SHIPPED

11,205

T84302 1800

NO. OF PIECES

INCLUSION

Constellium ORDER NO.

SERIAL#: 20130820T84302 PAGE 2 OF

CERTIFICATION 5400189756 110-513231 "Constellium Rolled Products, hereby certifies that metal ALLOY TEMPER GAUGE shipped under this order has been inspected and found in 7075 00 T651 4.03000 60.50d 144.500 conformance with the requirements of the applicable ITEM ORDERED specifications as indicated herein. Any warranty is limited to that shown on Constellium Rolled Products' standard MOLD PLATE-DIST GE General Terms and Conditions of Sales. Test reports are SPEC PLATE, SAWED MILL on file, subject to examination." CUSTOMER SPECIFICATION Constellium Rolled Products Ravenswood, LLC Rt 2 South, Century Road P.O. BOX 68 RAVENSWOOD, WV 26164 USA AMS - QQ - A - 250/12PART NUMBER B/L NUMBER DATE SHIPPED ALFLR00369 T84300 08/21/13

GOVT. CONTRACT NO.

3

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From: ThyssenKrupp Materials NA

Cust. THYSSENKRUPP MATERIALS NA - ECAD

Del.: 2402702497

CstAr

P-860-155D (06/11)

CstOr 251921

Wgt.: 184.000 LB Date 09/19/2013 John Bunboth





Constellium Rolled Products Ravenswood, LLC

COPPER & BRASS SALES 1015 SAINT JEROME STREET MISHAWAKA IN

46544

WEIGHT SHIPPED

11,205

B 0 1

COPPER & BRASS SALES P.O. BOX 5116 SOUTHFIELD MI

48086

COPPER&BR T84302 1800

NO. OF PIECES

INCLUSION

SERIAL#: 20130820T84302

PAGE 3 OF

CUSTOMER PURCHASE ORDER NO. & ITEM Constellium ORDER NO. 5400189756 110-513231 ALLOY TEMPER GAUGE WIDTH 7075 00 T651 4.03000 60.50d 144.500 ITEM ORDERED MOLD PLATE-DIST GE SPEC PLATE, SAWED MILL CUSTOMER SPECIFICATION AMS - QQ - A - 250/12PART NUMBER B/L NUMBER DATE SHIPPED ALFLR00369 08/21/13 T84300

3

GOVT, CONTRACT NO.

"Constellium Rolled Products, hereby certifies that metal shipped under this order has been inspected and found in conformance with the requirements of the applicable specifications as indicated herein. Any warranty is limited to that shown on Constellium Rolled Products' standard General Terms and Conditions of Sales. Test reports are on file, subject to examination."

CERTIFICATION

Constellium Rolled Products Ravenswood, LLC Rt 2 South, Century Road P.O. BOX 68 RAVENSWOOD, WV 26164 USA

Rodney J. Felly
Rodney J. Felly - Laboratory Manager

LOT	TEST DIRECTION	NO. OF TESTS	ULTIMATE	STREN	IGTH K.S.I.		YIELD :	STRENG	TH K.S.I.		ELO	NGATION	1%	10	COND	% I	ACS
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From: ThyssenKrupp Materials NA

Cust. THYSSENKRUPP MATERIALS NA - ECAD

Del.: 2402702497

CstAr

P-860-155D (06/11)

Wgt.: 184.000 LB

CstOr 251921

Date 09/19/2013

John R. Zambeth





Constellium Rolled Products Ravenswood, LLC

COPPER & BRASS SALES 1015 SAINT JEROME STREET MISHAWAKA IN

COPPER & BRASS SALES P.O. BOX 5116 SOUTHFIELD MI

48086

COPPER&BR

46544

T84302 1800

INCLUSION

SERIAL#: 20130820T84302 PAGE

PAGE 4 OF

CUSTOMER PURCHASE ORDER NO. & ITEM Constellium ORDER NO. 5400189756 110-513231 ALLOY TEMPER GAUGE WIDTH LENGTH 7075 00 4.03000 60.500 144.500 T651 ITEM ORDERED MOLD PLATE-DIST GE SPEC PLATE, SAWED MILL CUSTOMER SPECIFICATION AMS - QQ - A - 250/12PART NUMBER B/I NUMBER DATE SHIPPED 08/21/13 ALFLR00369 T84300 WEIGHT SHIPPED NO. OF PIECES GOVT, CONTRACT NO. 3 11,205

"Constellium Rolled Products, hereby certifies that metal shipped under this order has been inspected and found in conformance with the requirements of the applicable specifications as indicated herein. Any warranty is limited to that shown on Constellium Rolled Products' standard General Terms and Conditions of Sales. Test reports are on file, subject to examination."

CERTIFICATION

Constellium Rolled Products Ravenswood, LLC Rt 2 South, Century Road P.O. BOX 68 RAVENSWOOD, WV 26164 USA

odney J. Felto

Rodney J. Felty - Laboratory Manager

LOT	TEST	NO. OF	ULTIMATI	STRENG	TH K.S.I.	1	YIELD ST	RENGT	TH K.S.I.		ELONG	ATION	%		COND	% I	ACS
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P-860-155D (06/11)

Wgt.: 184.000 LB

From: ThyssenKrupp Materials NA

Cust. THYSSENKRUPP MATERIALS NA - ECAD

Del.: 2402702497

CstAr

CstOr 251921

Date 09/19/2013

John Benboth



# INSPECTION CERTIFICATE № 13.10861

EN 10204 - 3,1

Certified by Russian Registe

Consigner KAMENSK URALSKY METALLURGICAL WORKS JOINT STOCK COMPANY 5, Zavodskaya Str., Kamensk Uralsky, Sverdlovsk Region, 623405, Russia Tel: (3439) 39 52 22 Fax. (3439) 39 50 68 Consignee: Quantity: Thyssen Krupp Materials NA Net Welght, kg. 2070 Contract number N14326-S N14326 Specification No. 5400177513-R01 Article number. Package Nr. 619298 **ALFLR03209** Plates Description of Goods: Requirements on the Products Grade of Product Olmensions, inch/mm Material conforms to quality of alloy: 7075 T651 1.03"X48.5"X144.5" Product conforms to all requirements of 26.160X1231.9X3670.3 ASTM-B209-10,AMS-QQ-A250/12AMS4045K, This product conforms to European Union RoHS Directive 2002/95/EC Mechanical Properties The Lot Number Cast Number Number of Tensile Yield Strangth Elongation, % Hardness, HB Condition Tests Strength (0,2% offeet) of Tested Standards ksi min Max mn max min max Required 77.0 67.0 6.0 717842 12-1959 83.4 84.6 74.8 76.2 12.0 14.0 Chemical Composition, % Element Silicon lson Copper Gu Magnesium Manganese Chromium Nickel Zinc Titanium Zirconium Mg Cr Ni Žπ Ti Ζr 0.4 0.5 1.2-2.0 0.3 2.1-2.9 0.18-0.28 5.1-6.1 0.2 Required Contents 0.04 0.16 0.07 2.4 0.19 5.8 0.08 Element Other Elements ΑI Plumbum Tin Bismuth TI+Zr Sn 81 Pb Mn+Cr Ca Each Total Required 0.05 0.15 remainder 0.05 0.15 remainder Other Tests Method Macro-Micro-UT Electro-SCF Contents H2 structure of metals cm3/100gr atructuse conductivity Mercury - Free "Russia is country of melt and manufacture" Result 0.10 On behalf: OAO KUMZ 13/09/28 Date: 13.04.13 Inspector: G.A.Ostanina Inspection Departin N.V. Alekhina

Form No QAD/3-001, Revision 00



### INSPECTION CERTIFICATE № 13.17959



EN 10204 - 3.1

Certified by Russian Registe

Consigner, KAMENSK URALSKY METALLURGICAL WORKS JOINT STOCK COMPANY 5, Zavodskaya Str., Kamensk Uralsky, Sverdlovsk Region, 623405, Russia Tel: (3439) 39 52 22 Fax: (3439) 39 50 68 Quantity: Thyssen Krupp Materials NA Net Weight, kg.: 2030 Contract number: N14445-S N14445 Specification No. 5400184357-R01 Lot No: ALFLR00845 Package № 622153 Article number: Plates Requirements on the Products: Description of Goods: Grade of Product Dimensions, Inchmen Material conforms to quality of alloy: 7075 T651 6.03"X48.5"X144.5" Product conforms to all requirements of ASTM-8209-10,AMS-QQ-A250/12AMS4045K, This 163.160X1231.9X3670.3 product conforms to European Union RoHS Directive 2002/95/EC Mechanical Properties Hardness, HB Yield Strength Elongation, % Lot Number Cast Number Condition Strength (0,2% offset) of Tested ksi Standard min max min max THEK Required 20-5989 76.6 65.6 65.8 8.5 8.5 718076 76.4 Chemical Composition, W. Zirconium Nickel Titanium Element Copper Cu Magnesium Chromisen Silicon Zn Si Fø Min Mg Če BJ# 0.18-0.28 5.1-6.1 0.2 1.2-2.0 0.5 0.3 2.1-2.9 Required 0.4Contents 0.08 0.05 0.20-0.21 0.03 0.19 Al Element Other Elements Titt Slamuth Plumbum Each Total THZr Na Sn Bi Pb 0.15 0.05 ramainder Required 0.05 0.15 remainder Ciliar Tasis Melhod Micro-Electro-SCF Contente H2 hancroof metals conductivity ethucture etiniach i ne Morcary - Free cm3/100gr "Russia is country of melt and manufacture" Result 0.22 K 13/19/25 On behalf: OAO KUMZ Date: 24:08.13 N.A. Hmylnina Inspector: N.V. Alekhina Inspection Departme

From: ThyssenKrupp Materials NA

Wgt.: 1,113.000 LB

Cust. THYSSENKRUPP MATERIALS NA - ECAD Del.: 2402702485

CstOr 251921 CstAr

Date 09/18/2013

John Bunbeth

Form Nº QAD/3-001, Revision 00



Tel: 613 632 9577 Fax: 613 632 1053

# **PURCHASE ORDER**

# Purchase Order ID PO21317

Purchase Order Date 9/12/2013 PO Print Date 9/13/2013

Page Number 1 of 4

Order From:

VC-COP001

THYSSENKRUPP MATERIALS CA LTD O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A" TORONTO, ON M5W 5V8

CA

Ship To: DART AEROSPACE LTD

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

**CANADA** 

FAZED

**Contact Name** 

Vendor Phone

**Ship To Contact** 

Ship To Phone

Ship Via:

Ship Acct:

905 669 9444

Yours ppd

Buyer

Chantal Lavoie

Customer POID

Customer Tax #

10127-2607

Terms

Net 30

Currency

CAD

FOB

FCA - (Free Carrier)

Line Nbr	Reference Vendor Part Number	Description/ Mfg ID	Req Date/ CD Taxable	Req Qty/ Unit of		PO Unit Price	Extended Price
1 * - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1	Line Comments Delivery Comments		Promise Date	Measure	•		
1	M304S16GA	304/316 Sheet .063	9/18/2013	480.00	( market )	\$3.82	\$1,832.28
	•		Yes	sf	·		
			9/18/2013				100
	MATERIAL; AISI 304/316 SS AS PER MIL-S-5059 OR AMS OR AMS 5524 (316) OR AST ASME SA240	5 5513 (304)					

Line Total:

\$1,832.28

M6061T6B00750X00.125

6061-T6 Bar .750 x .125

9/18/2013

Yes

\*

\$1.50

\$30.00

9/18/2013

MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR AS PER QQ/A/225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 Nec 60

20.00

Line Total:

\$30.00

Note:



Tel: 613 632 9577 Fax: 613 632 1053

# **PURCHASE ORDER**

# Purchase Order ID PO21317

Purchase Order Date 9/12/2013 PO Print Date 9/13/2013

Page Number 2 of 4

Order From:

VC-COP001

THYSSENKRUPP MATERIALS CA LTD O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A" TORONTO, ON M5W 5V8

CA

Ship To: DART AEROSPACE LTD

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

**CANADA** 

M26981

Contact Name

**Vendor Phone** 

Ship To Contact

Ship To Phone

Ship Via:

Ship Acct:

905 669 9444

Yours ppd

Buyer

Chantal Lavoie

**Customer POID** Customer Tax #

10127-2607

Terms

Net 30

Currency

CAD

**FOB** 

FCA - (Free Carrier)

M6061T6B2.000X02.250

6061-T6 Bar 2.00 x 2.25

9/18/2013

1.00

\$12.79

\$12.79

Yes

9/18/2013

AS ABOVE

Line Total:

\$12.79

M6061T6B1.500X02.500

6061-T6 Bar 1.50 x 2.50

9/18/2013

Yes

12.00

\$8.39

\$1.61

\$100.70

9/18/2013

AS ABOVE

Line Total:

\$100.70

M6061T6S.040

6061-T6 .040 Sheet

9/18/2013

\$310.00

Yes

9/18/2013

MATERIAL: 6061-T6/T62 ALUMINUN SHEET AS PER QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209

Line Total:

\$310.00

Note:



Tel: 613 632 9577 Fax: 613 632 1053

### **PURCHASE ORDER**

### Purchase Order ID PO21317

Purchase Order Date 9/12/2013 PO Print Date 9/13/2013

Page Number 3 of 4

Order From:

VC-COP001

THYSSENKRUPP MATERIALS CA LTD O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A" TORONTO, ON M5W 5V8

CA

Ship To: DART AEROSPACE LTD

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

**CANADA** 

**Contact Name** 

Vendor Phone

**Ship To Contact** 

Ship To Phone

905 669 9444

Buyer **Customer POID**  Chantal Lavoie

Yours ppd

Customer Tax #

10127-2607

**Terms** Currency Net 30 CAD

**FOB** 

FCA - (Free Carrier)

Ship Via: Ship Acct:

M7075T6B1.750X04.500

7075-T6 BAR 1.750" X 4.500"

9/18/2013

Yes

24.08

\$42.27

M/26981

\$1,018.00

9/18/2013

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE

Line Total:

\$1,018.00

M7075T6B4.000X4.500

AS ABOVE

7075-T6 BAR 4.000' X 4.500"

9/18/2013

8.00

\$99.90

\$799.20

Yes

9/18/2013

f

Line Total:

\$799.20

M7075T6B5.000X1.000

7075-T6 BAR 5.000" X 1.000"

9/18/2013

60.21

\$27.57

\$1,660.00

Yes

AS ABOVE

9/18/2013

Note:



Tel: 613 632 9577 Fax: 613 632 1053

### PURCHASE ORDER

### Purchase Order ID PO21317

Purchase Order Date 9/12/2013 PO Print Date 9/13/2013

Page Number 4 of 4

Order From:

VC-COP001

THYSSENKRUPP MATERIALS CA LTD O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A" TORONTO, ON M5W 5V8 CA

Ship To: DART AEROSPACE LTD

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

**CANADA** 

**Contact Name** 

Vendor Phone

**Ship To Contact** 

**Ship To Phone** 

905 669 9444

Buyer **Customer POID**  Chantal Lavoie

Customer Tax #

10127-2607

Terms

Net 30

Currency

CAD

Ship Via: Yours ppd Ship Acct:

**FOB** 

FCA - (Free Carrier)

M7075T6B6.000X6.000

7075-T6 BAR 6.000' X

9/18/2013

\$174.87

\$4,226.00

\$1,660.00

6.000" (order in billets)

Yes

9/18/2013

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR AS PER AMS-OO-A-225/9 OR AMS 4122/4123/4186/4187 OR PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE

NOTE: PLEASE CUT TO SIZE: 40 PCS CUT AT 7.25" LONG

Line Total:

Line Total:

\$4,226.00

PO Total:

\$9,988.97

Note: Pricing listed above is as per contract agreement between Dart Aerospace and the respective manufacturer. No substitution or deviation without consent.

Certificate of Conformity or Material Certification required - YES

PST# 6122-5207

Change Nbr:

**Change Date:** 

9/13/2013